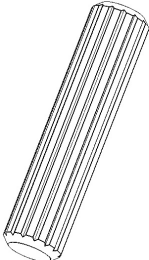

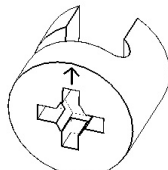



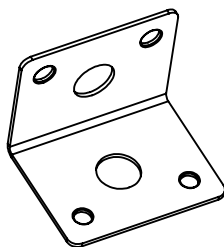
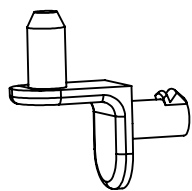




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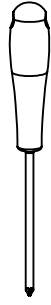
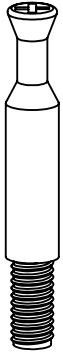
E J Hiipakka Oy  
Teollisuustie 1  
FI - 66300 JURVA, FINLAND



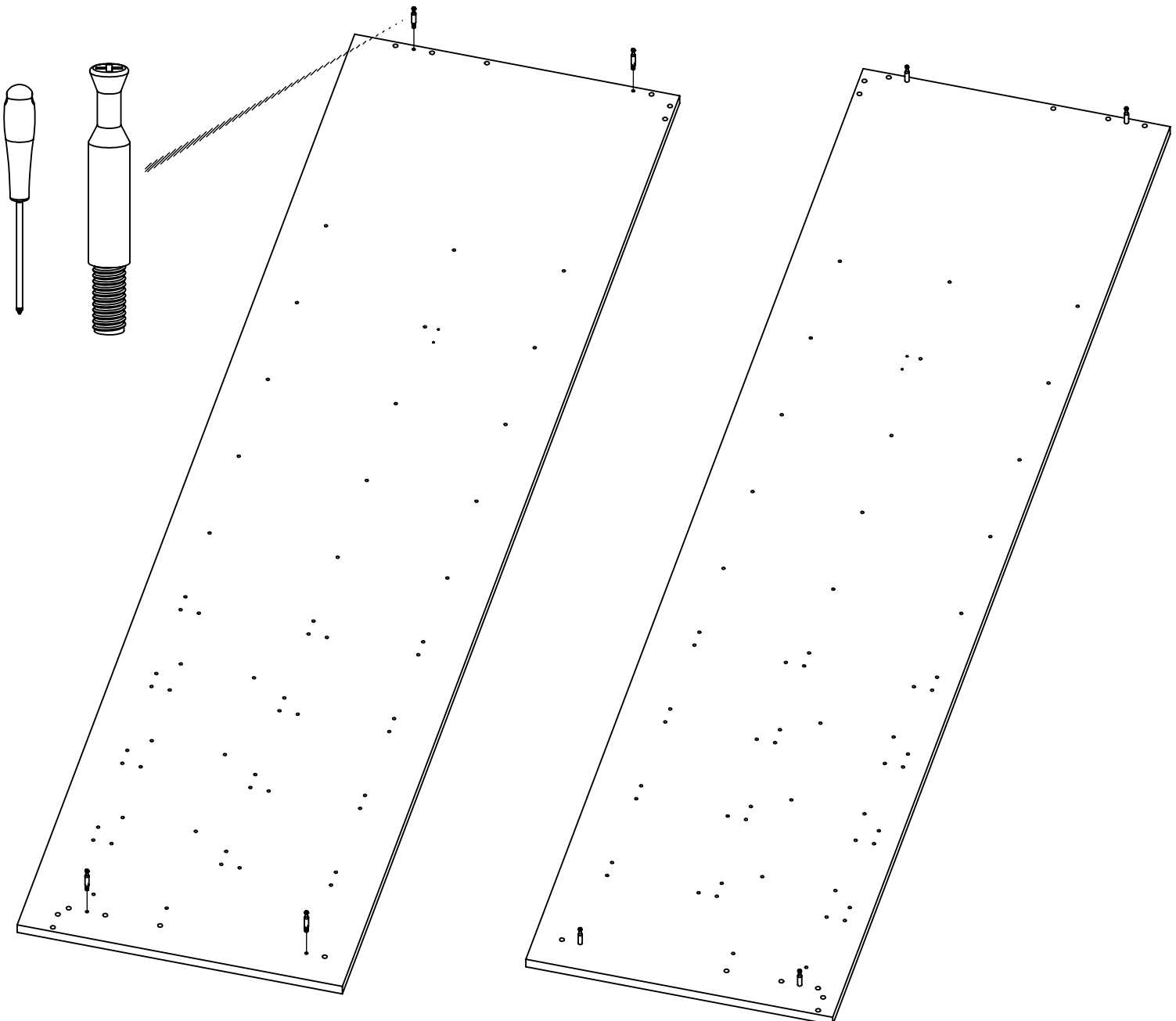
## Pusseissa / i påsar / in bags

x22	x8	x8	x4
			
x 56	x2	x1	x8
 4x 15			
	x4		
	 3,5x 12		

x 8



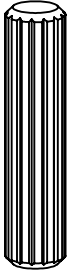
1



vasen  
vänster  
left

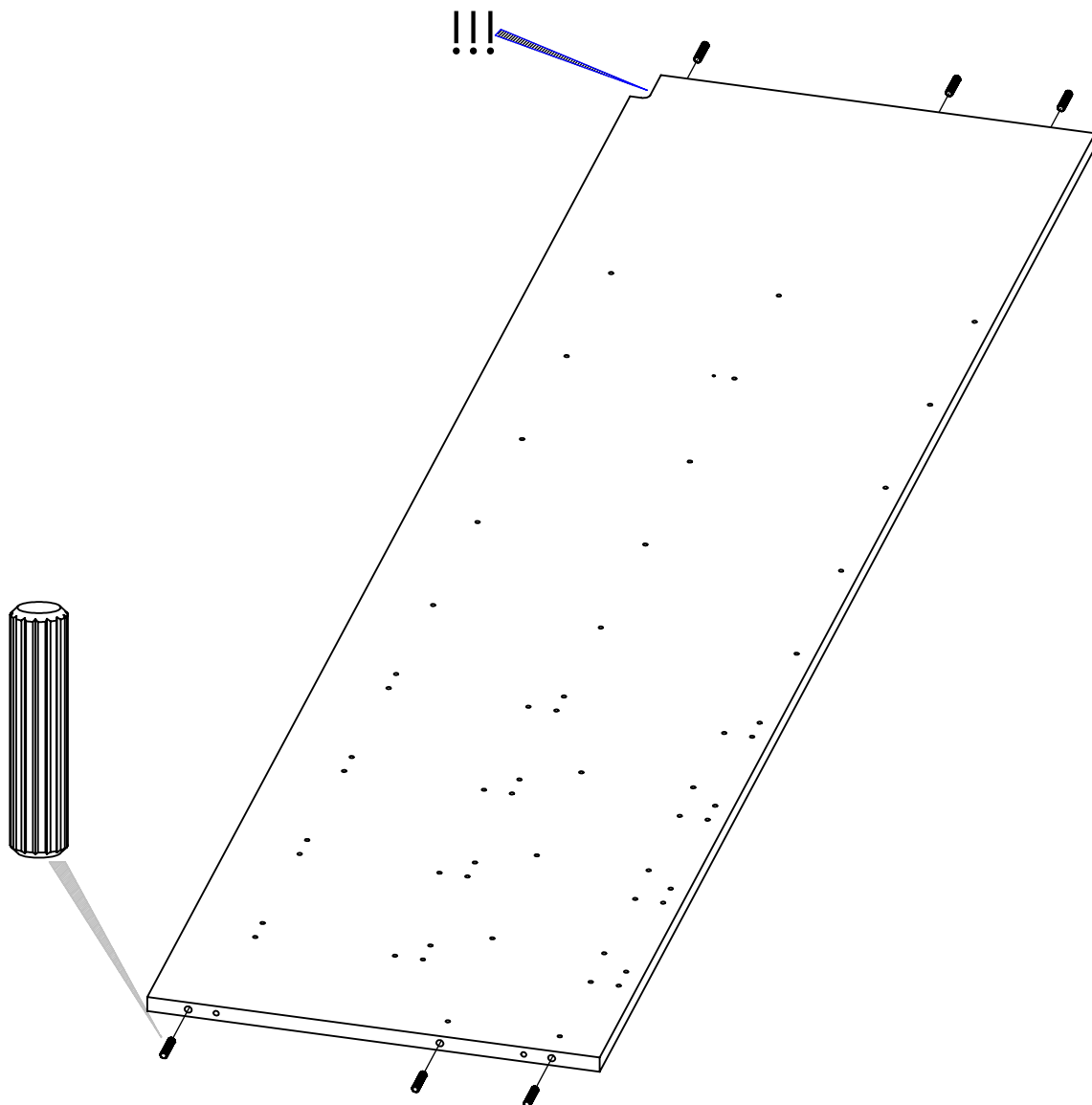
oikea  
höger  
right

x6

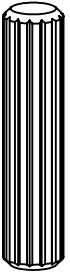


2

keskiseinä/ mellanvägg/ middle wall

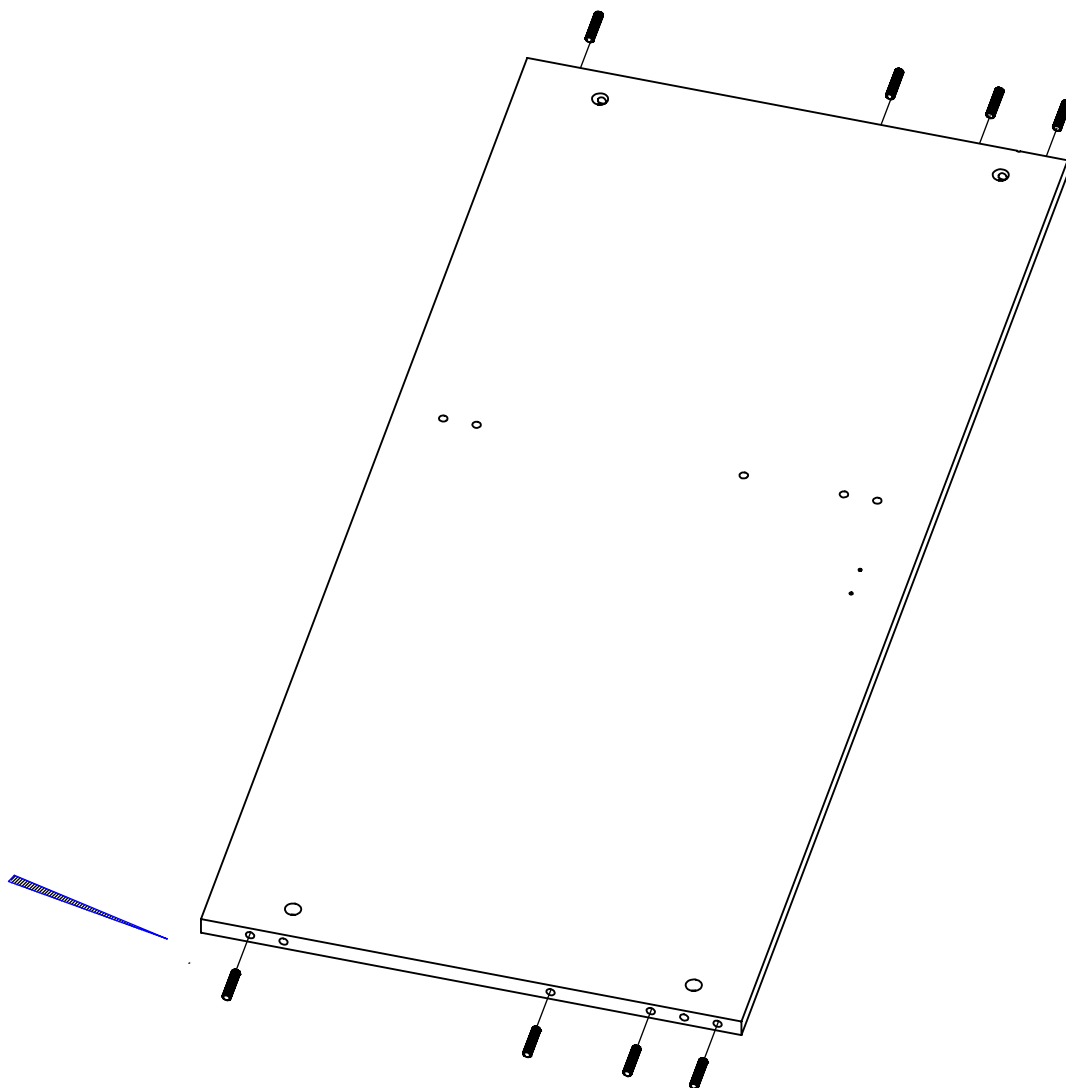


x8

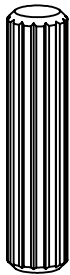


3

alaosa/ botten/ bottom

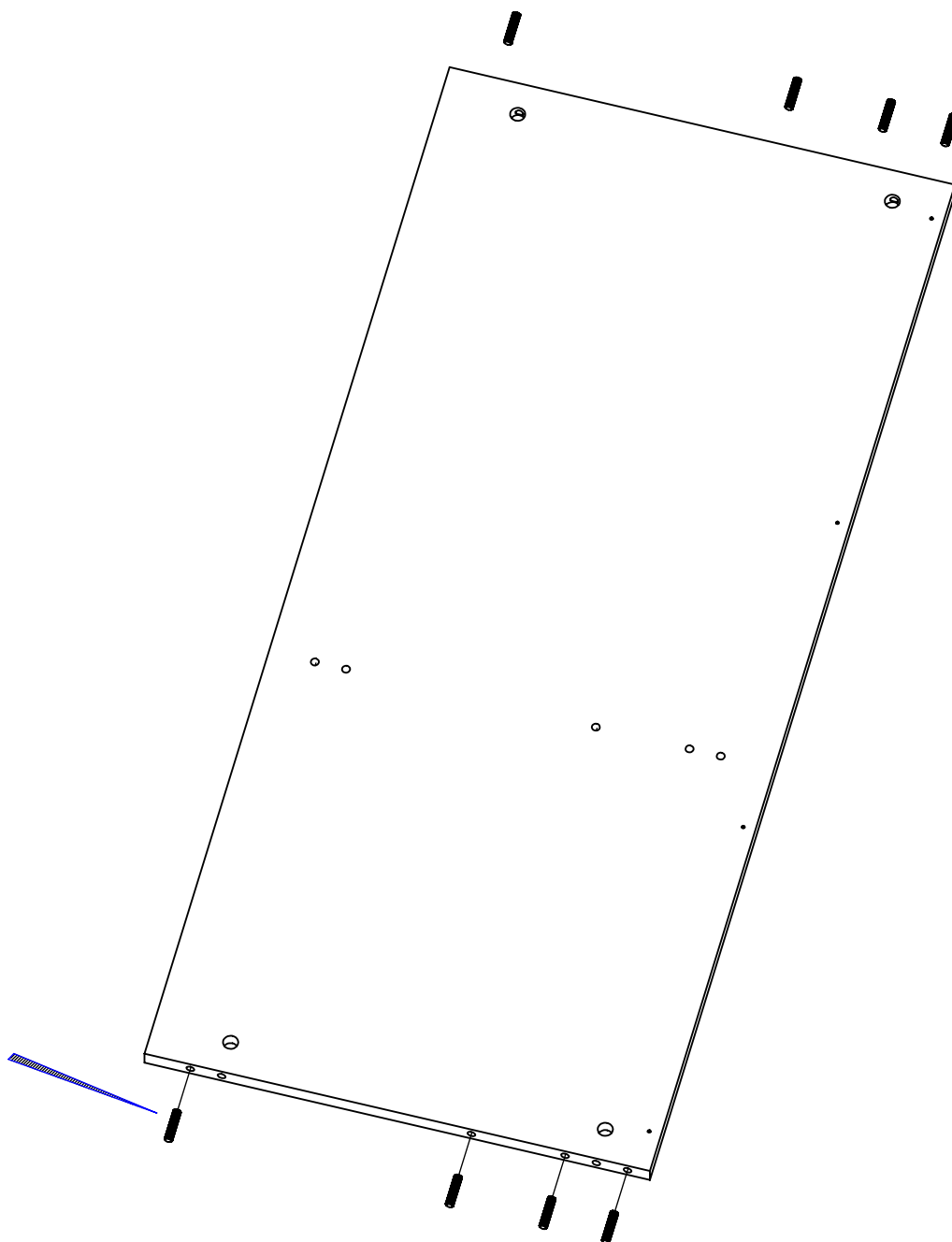
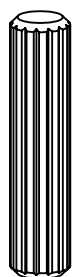


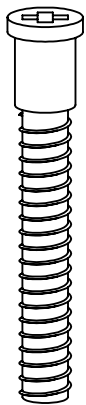
x8



4

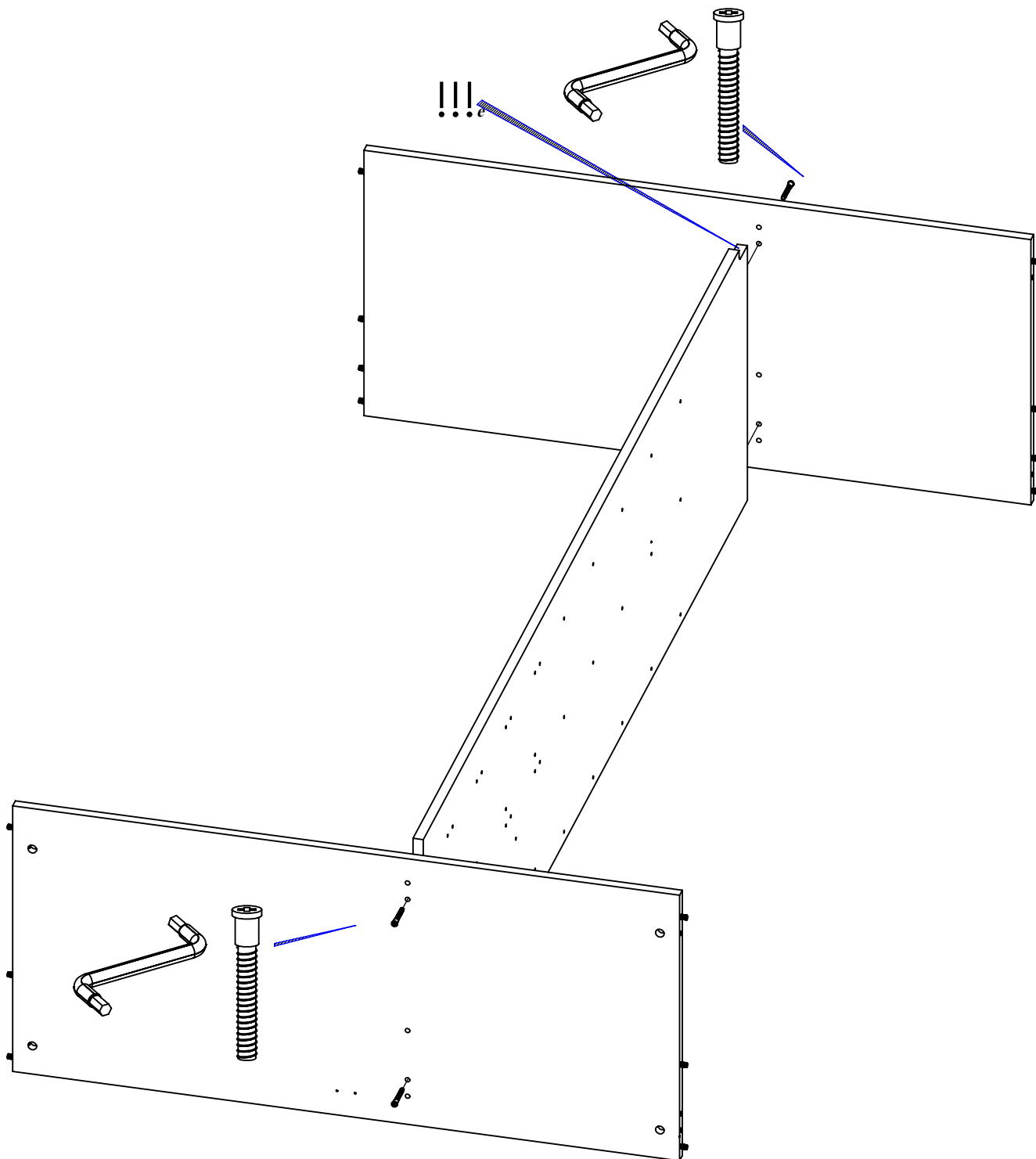
yläosa/ topp/ top





x4

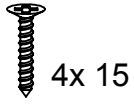
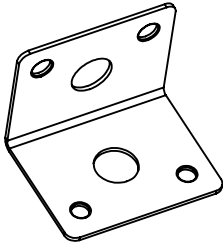
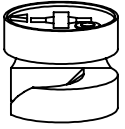
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x8

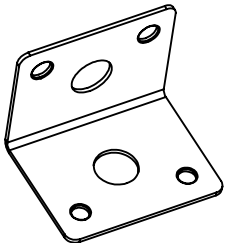
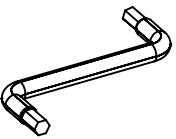
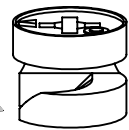
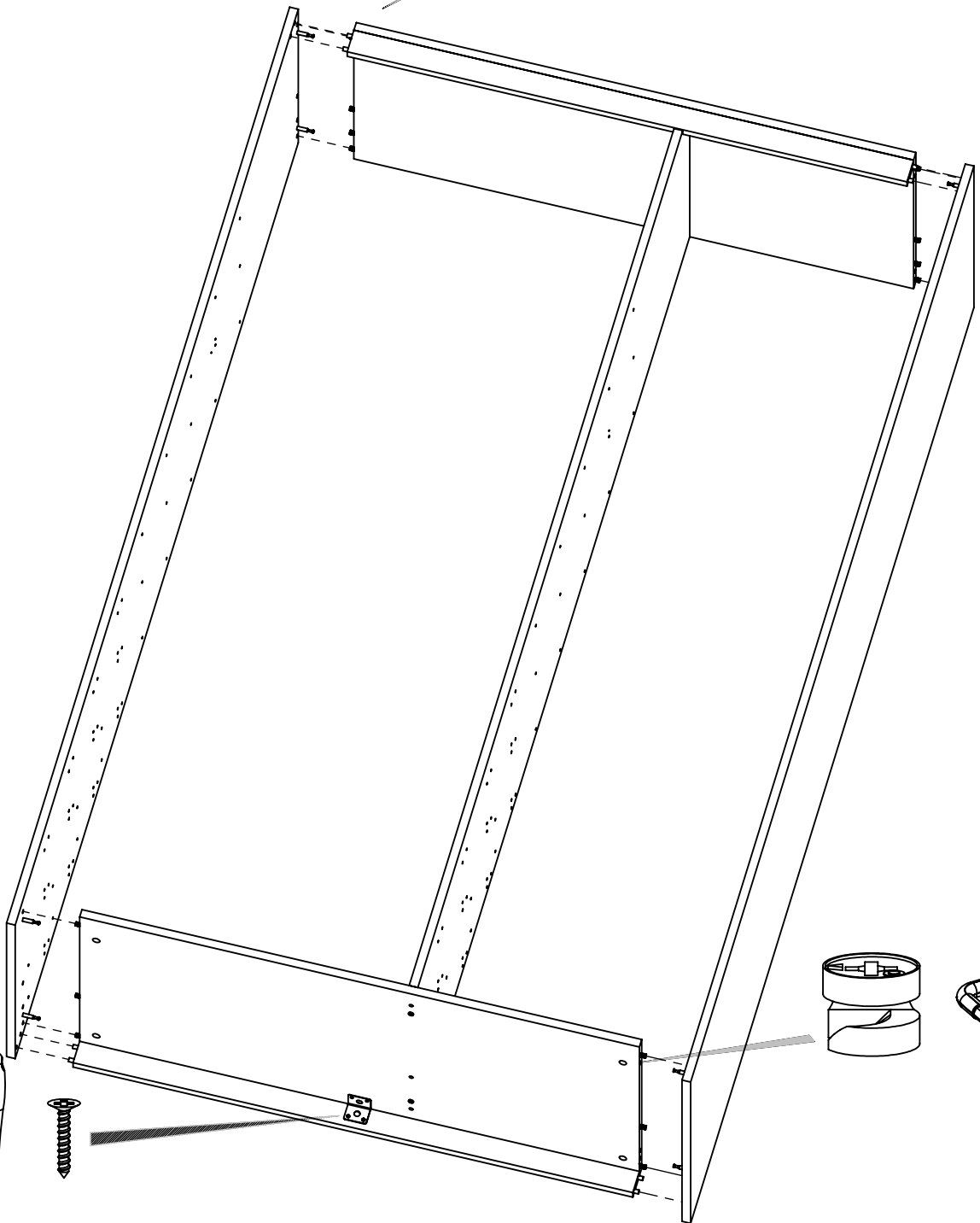
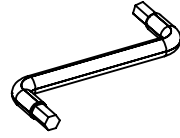
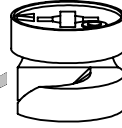
x1

x4

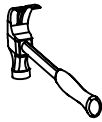


4x 15

6

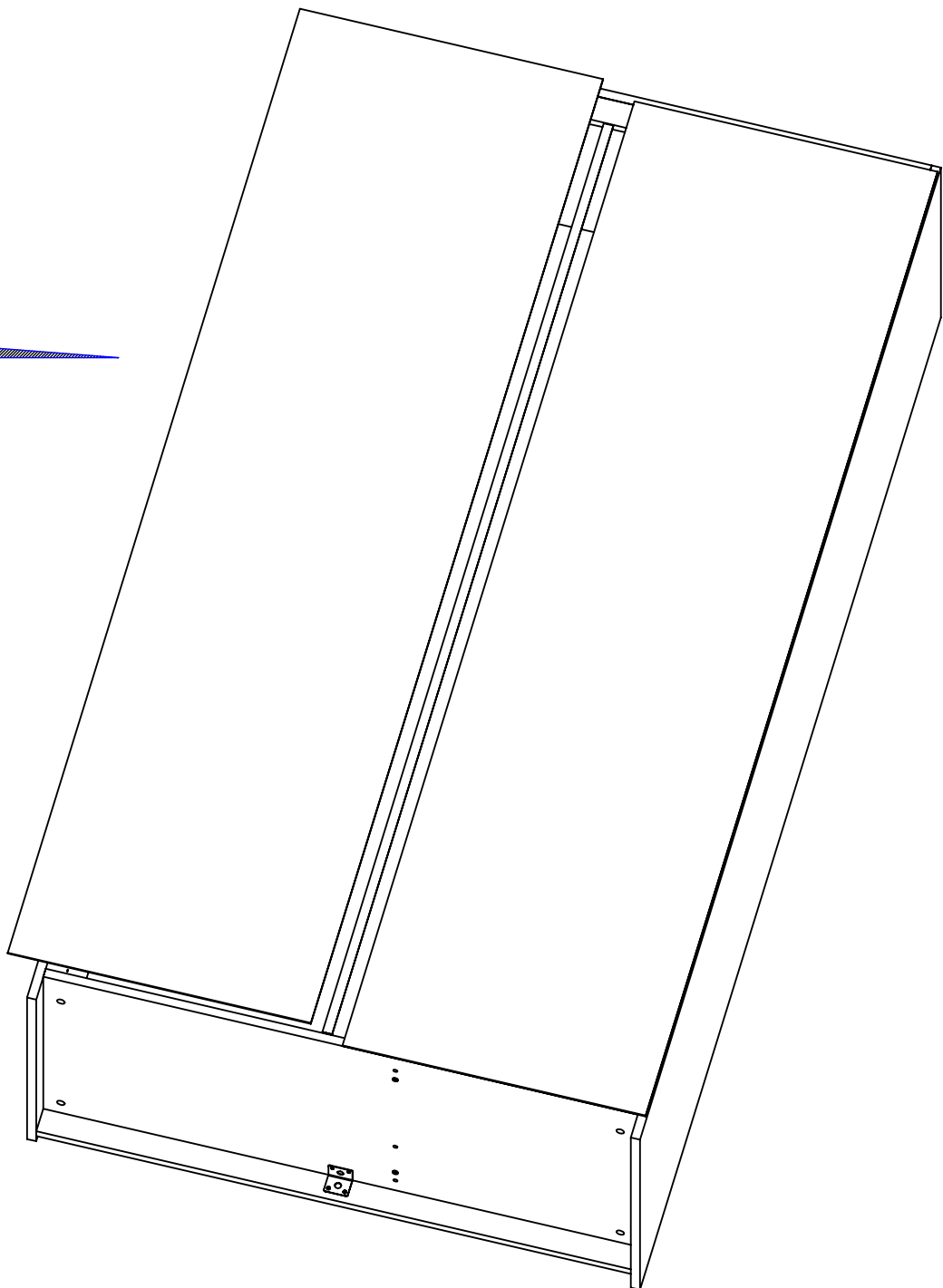
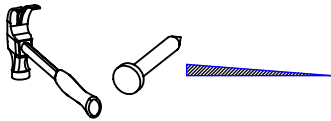




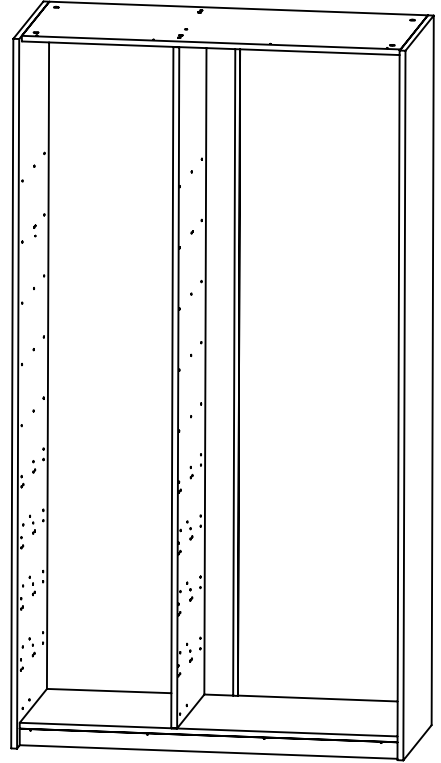
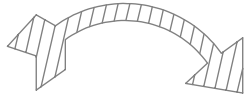
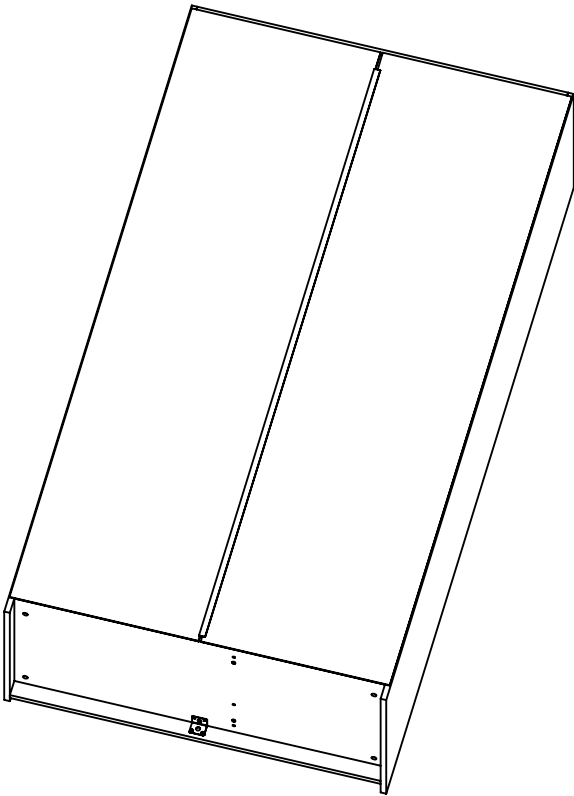


7

tarkista ristimitta  
kontrollera kryssmåtten  
check the crosswise measure



8



x12

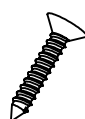
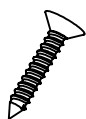
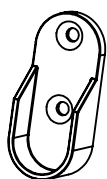
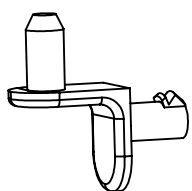
x2

x8

x 4

x 2

x 4



4x 15

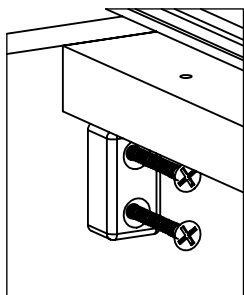
3,5x 12

3,5X 40

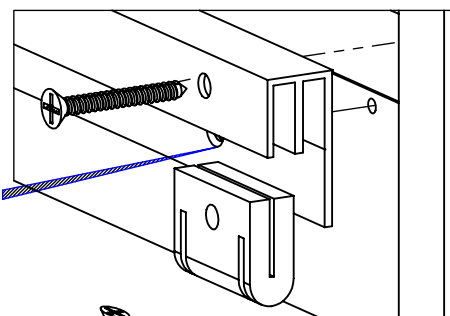
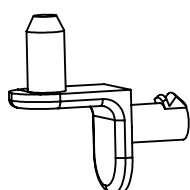
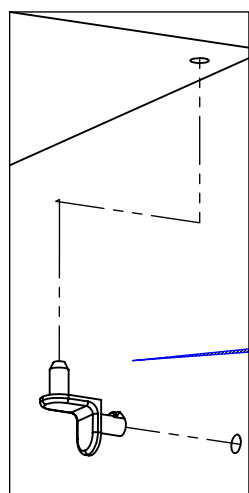
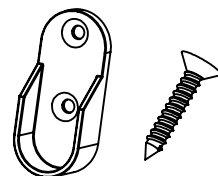
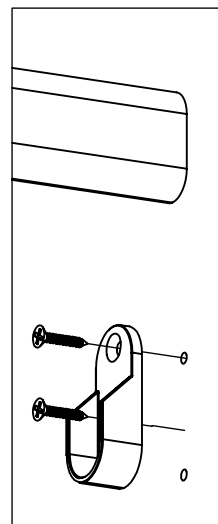
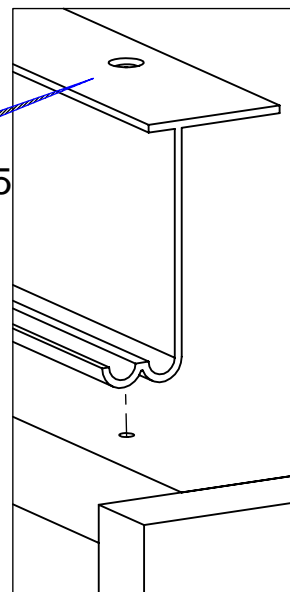
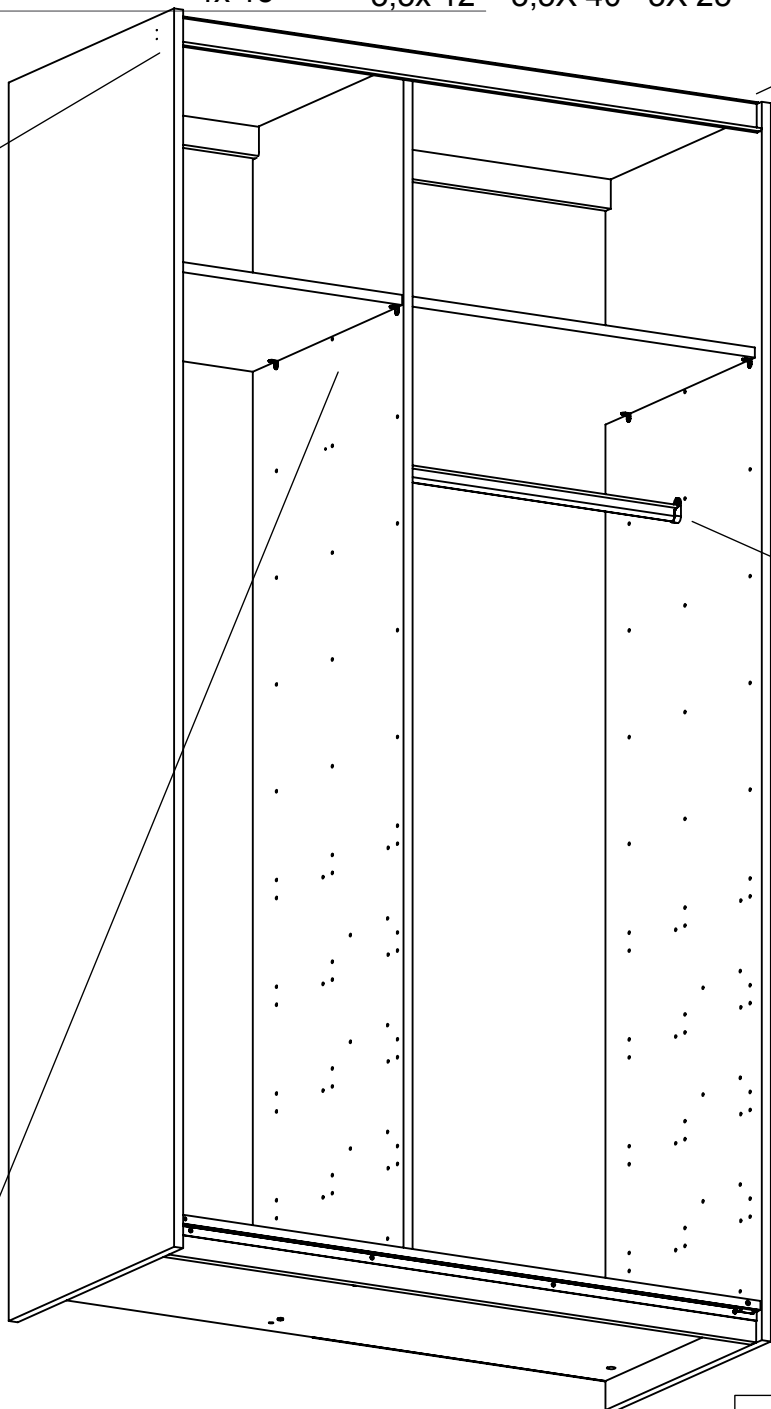
3X 25

4x 15

9



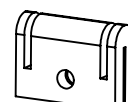
3X25



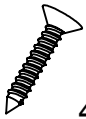
3.5x40



+

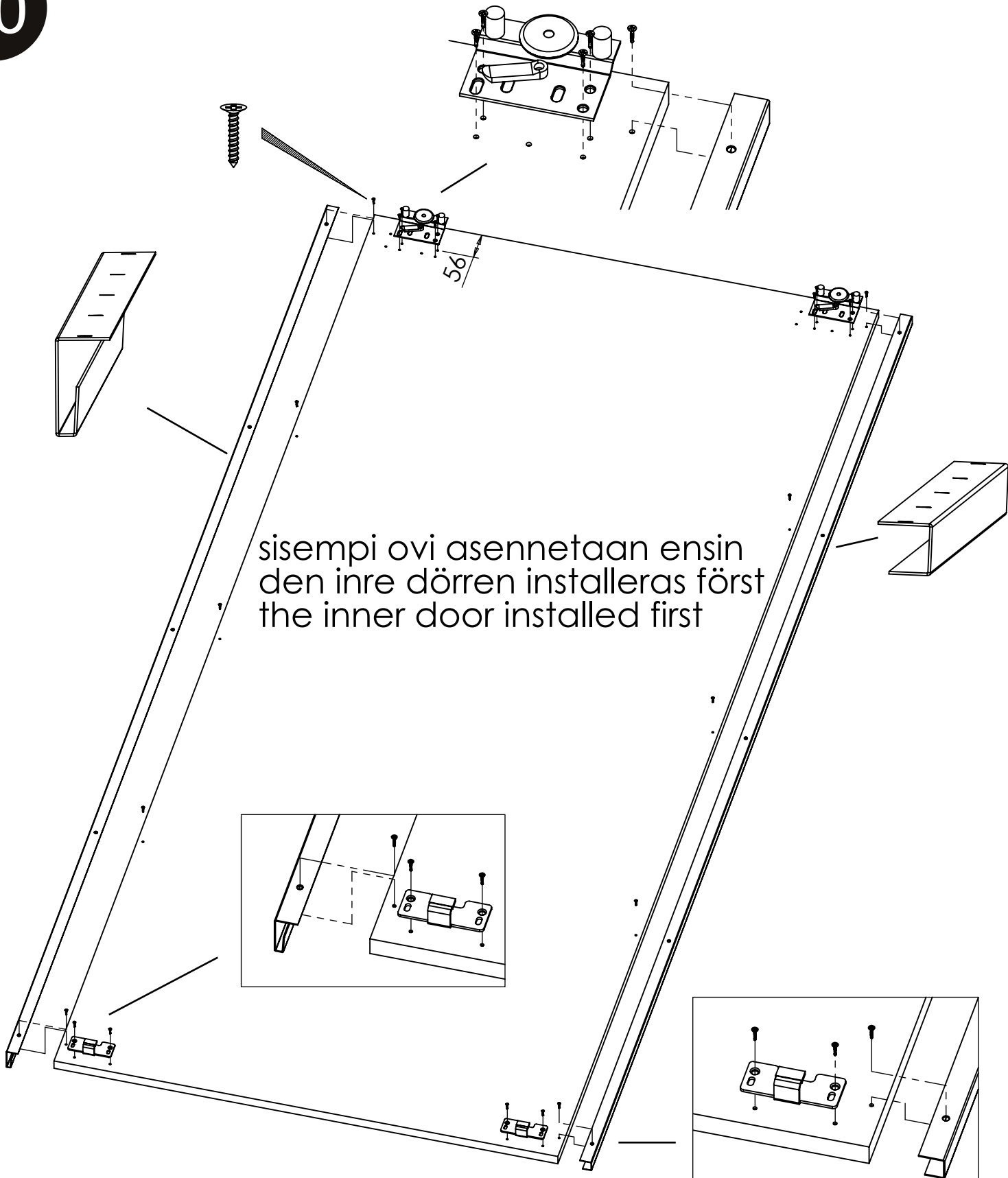


x22



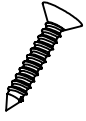
4x 15

10



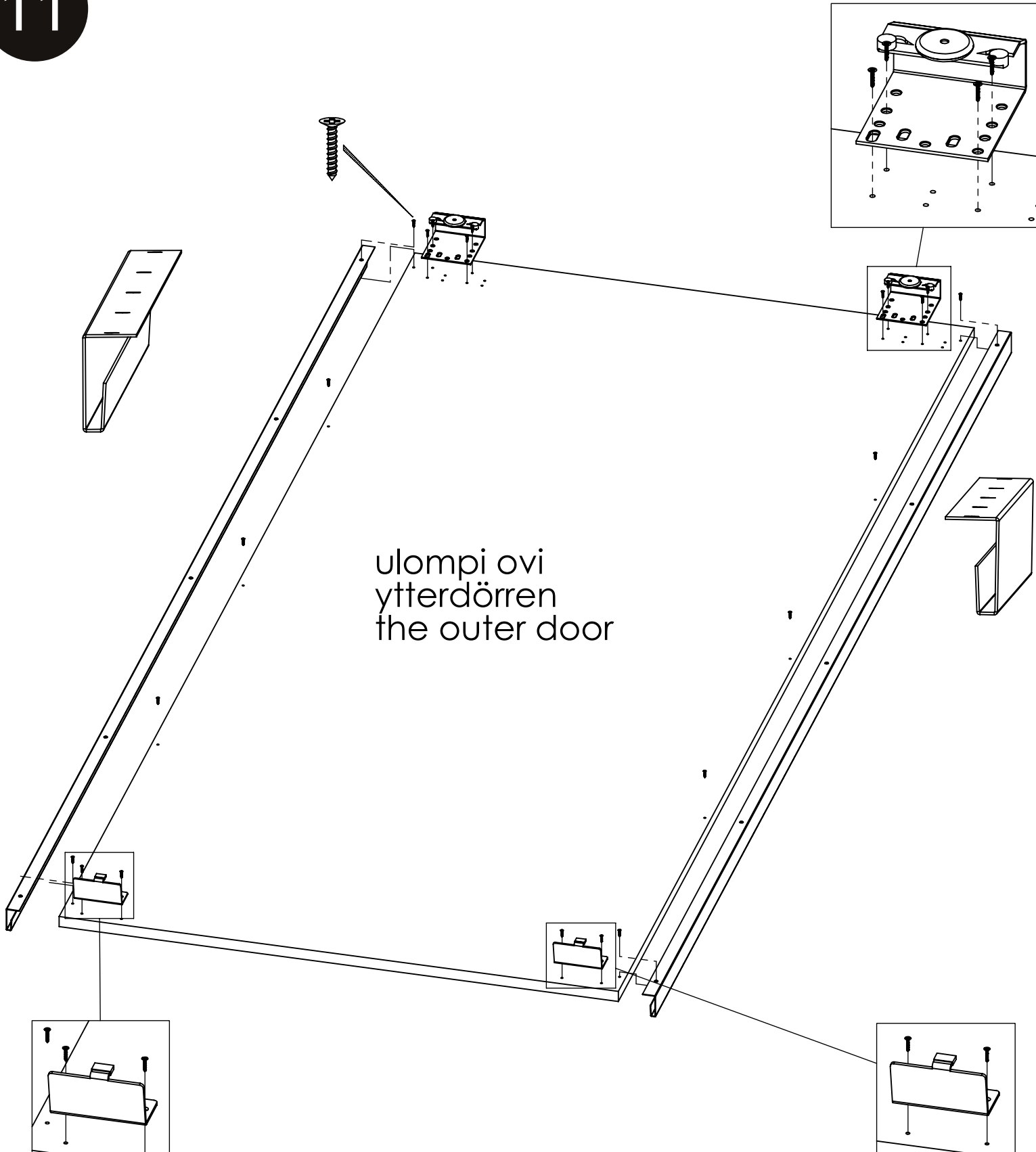
sisempi ovi asennetaan ensin  
den inre dörren installeras först  
the inner door installed first

x22



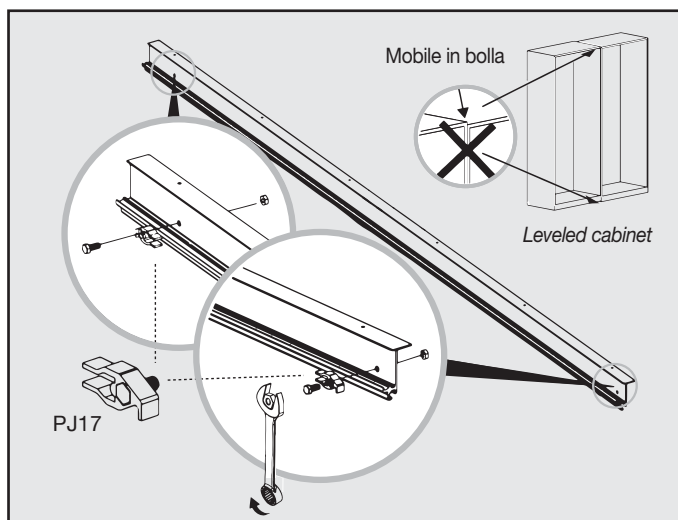
4x 15

11

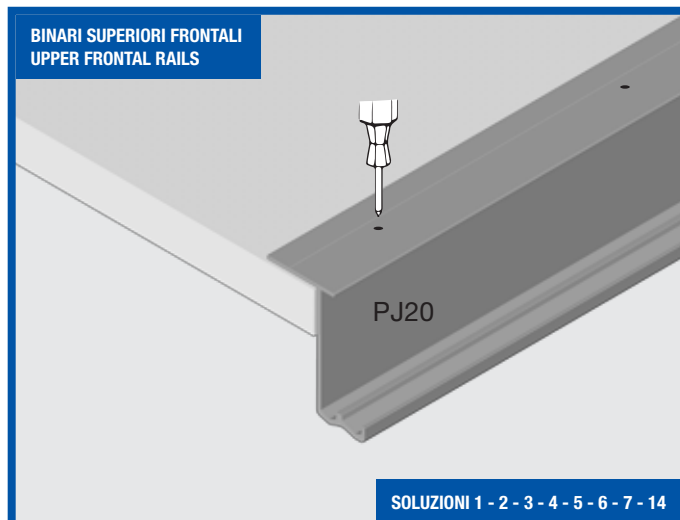


# ISTRUZIONI DI MONTAGGIO BINARI E CARRELLI SUPERIORI

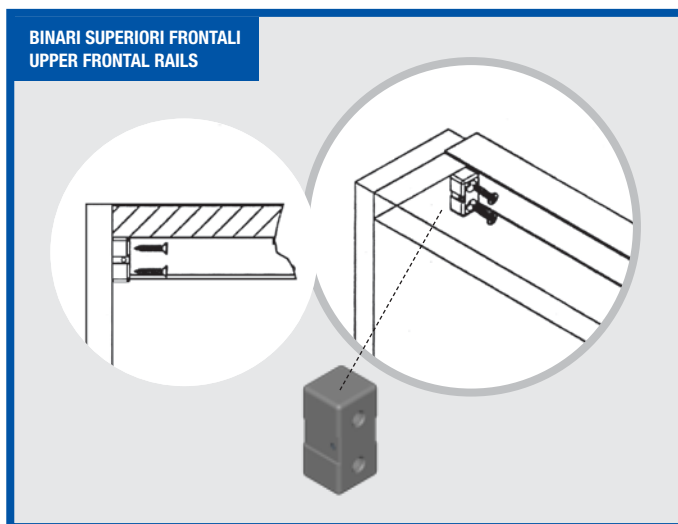
## BUILDING INSTRUCTIONS FOR UPPER RAILS AND TRUCKS



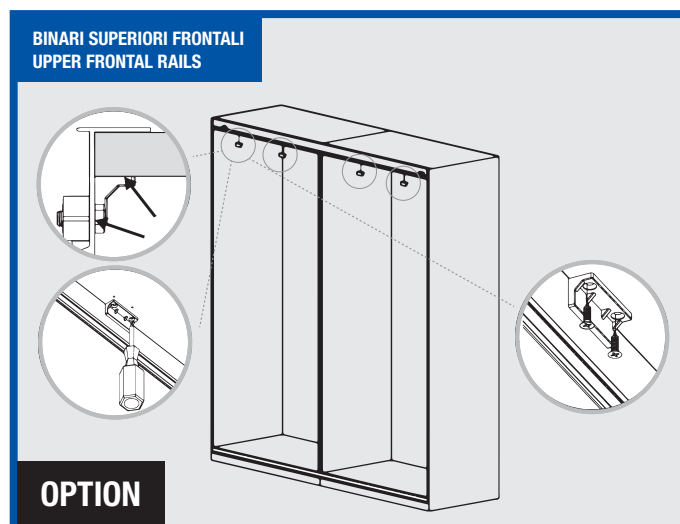
Dopo aver messo in bolla il mobile, Inserire gli stopper PJ17 sul binario superiore PJ20 o PJ21. Ripetere sul binario inferiore PJ30 o PJ31 con gli stopper PJ14.  
 After the cabinet is perfectly leveled, Insert the PJ17 stoppers on the PJ20 or PJ21 upper. Repeat on the PJ30 or PJ31 lower rail using the PJ14 stoppers.



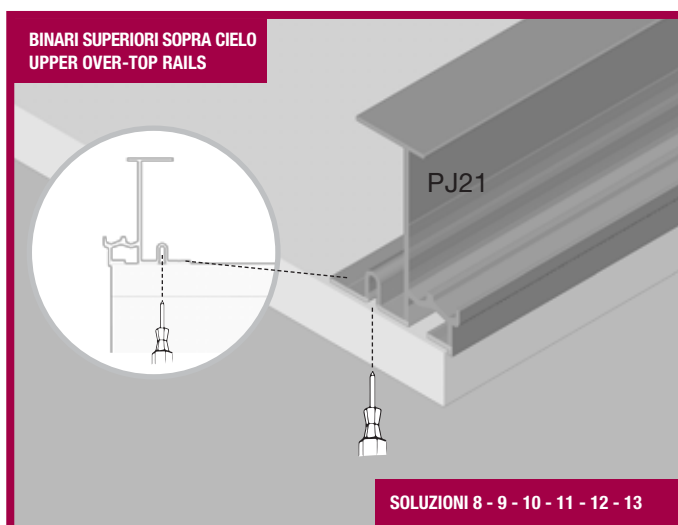
Montare i binari superiore PJ20 in posizione frontale, fissandoli con viti sul top come evidenziato in figura.  
 Assemble the PJ20 upper rails frontal to the cap, fixing with screws on the top, as shown in the figure.



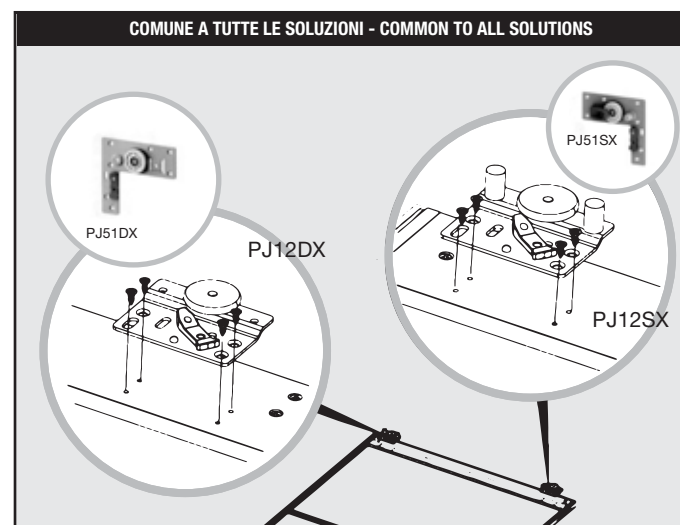
Fissare i rinforzi di supporto PJ15 del binario superiore PJ20 con viti sulla parte superiore dei fianchi come mostrato in figura.  
 Fix the PJ15 support reinforcement of the PJ20 upper rail with screws at the top of the sides of cabinet, as shown in figure



Fissare i rinforzi di supporto PJ16 del binario superiore PJ20 fissandolo con viti sul cappello superiore, come evidenziato in figura.  
 Attach the PJ16 fixing PJ20 upper rail support to the upper rail fixing it with screws on the top, as shown in figure.



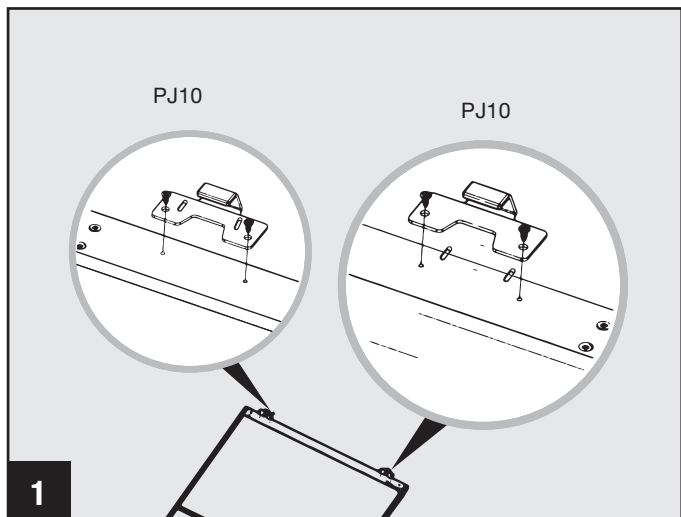
Montare i binari superiore PJ21 in posizione sopra cielo, fissandoli con viti dall'interno del top, come evidenziato in figura.  
 Assemble the PJ21 upper rails over the top of the cabinet, fixing with screws from the internal of the top, as shown in the figure.



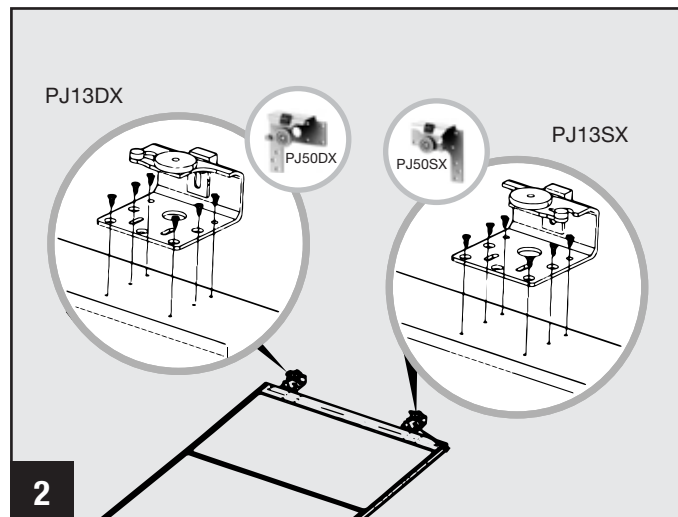
Montare i carrelli superiori PJ12SX (o PJ51SX) a sinistra e PJ12DX (o PJ51DX) a destra della parte superiore dell'anta di scorrimento interno.  
 Mount the upper trucks PJ12SX (or PJ51SX) and PJ12DX (or PJ51DX) to the left and the right on the top of the internal sliding door.

# ISTRUZIONI DI MONTAGGIO CARRELLI INFERIORI TRASCINAMENTO

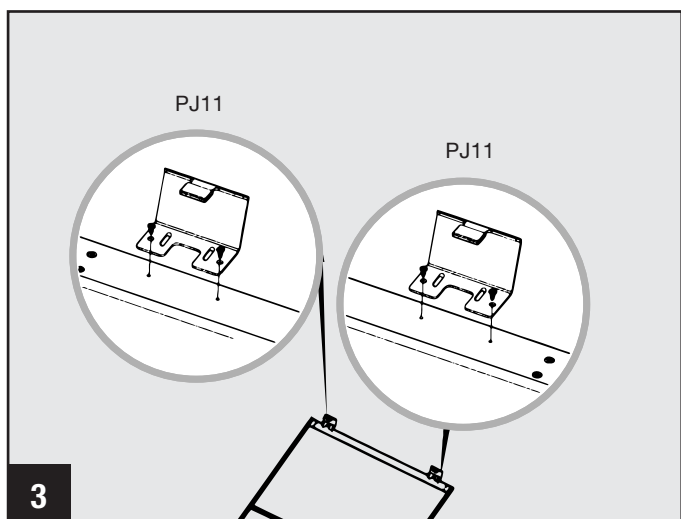
## BUILDING INSTRUCTIONS DRAG LOWER TRUCKS



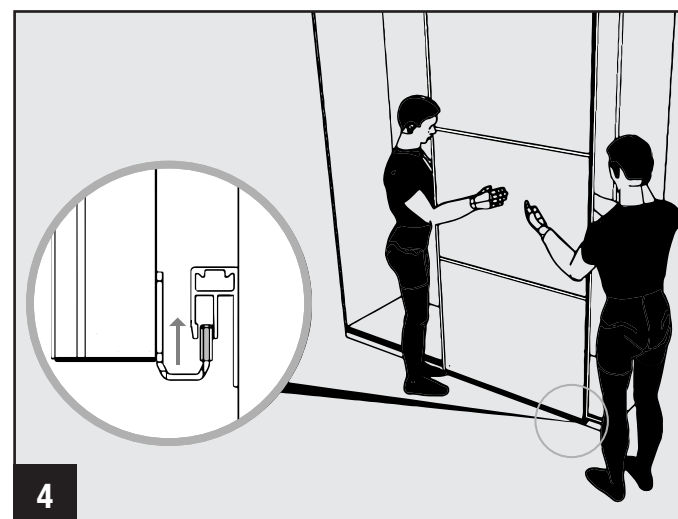
**1** Sull'anta di scorrimento interno montare i carrelli PJ10 sia a sinistra che a destra all'estremità inferiore dell'anta.  
*On the internal door mount the PJ10 trucks on both left and right at the bottom of the door.*



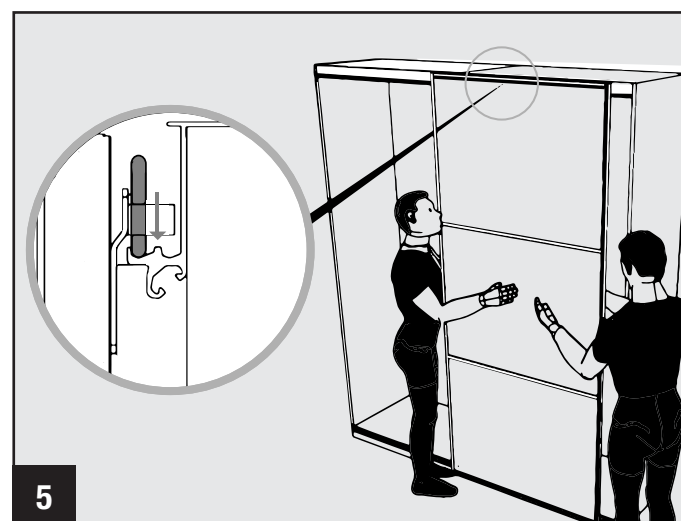
**2** Montare i carrelli superiori PJ13SX (o PJ50SX) a sinistra e PJ14DX (o PJ50DX) a destra della parte superiore dell'anta di scorrimento esterno.  
*Mount the upper trucks PJ13SX (or PJ50SX) and PJ13DX (or PJ50DX) to the left and the right on the top of the external sliding door.*



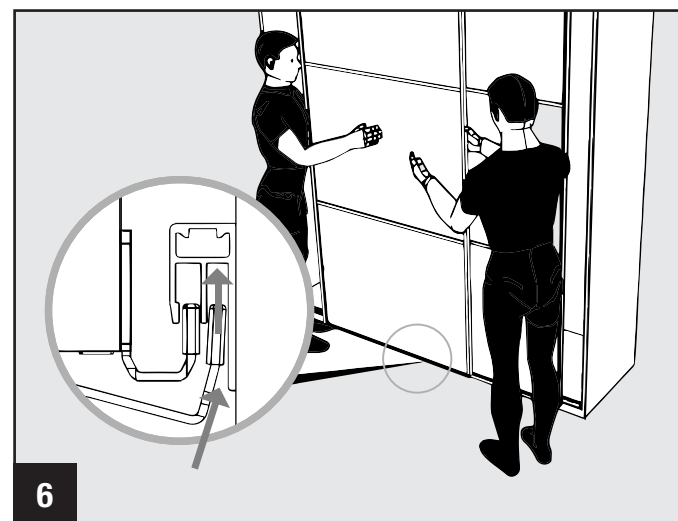
**3** Sulla stessa anta, montare i carrelli PJ11 sia a sinistra che a destra all'estremità inferiore dell'anta di scorrimento esterno.  
*On the same door mount the PJ11 trucks on both left and right at the bottom of the external sliding door.*



**4** Montare le ante iniziando dal carrello inferiore dell'anta interna, inserendo il carrello nella guida esterna del binario inferiore PJ30 o PJ31.  
*Start to fix the doors to the cabinet from the bottom of the internal door, inserting the trucks to the outer rail of the PJ30 or PJ31 lower rail.*



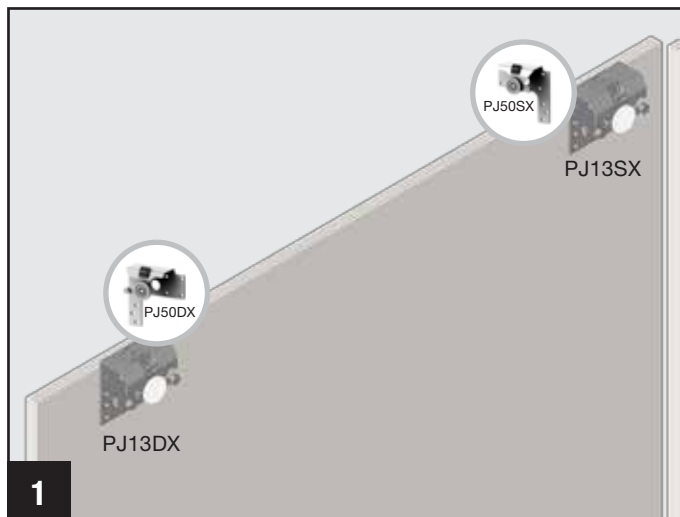
**5** Appoggiare quindi il carrello superiore dell'anta interna alla guida esterna del binario superiore PJ20 o PJ21, come da figura.  
*Then place the upper trucks of the inner door the outer rail of the PJ20 or PJ21 upper rail, as shown in figure.*



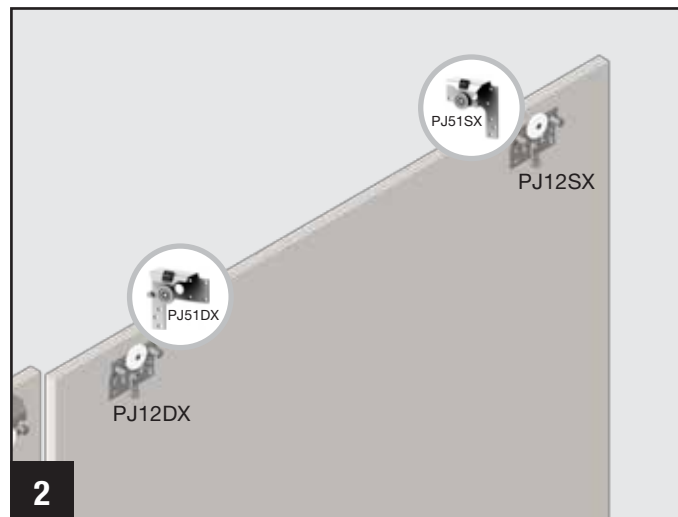
**6** Montare l'anta esterna inserendo il carrello nella guida interna del binario inferiore PJ30 o PJ31, come da figura.  
*Mount the external doors to the cabinet inserting the trucks to the inner rail of the PJ30 or PJ31 lower rail.*

# ISTRUZIONI DI MONTAGGIO CARRELLI INFERIORI CON CLIP

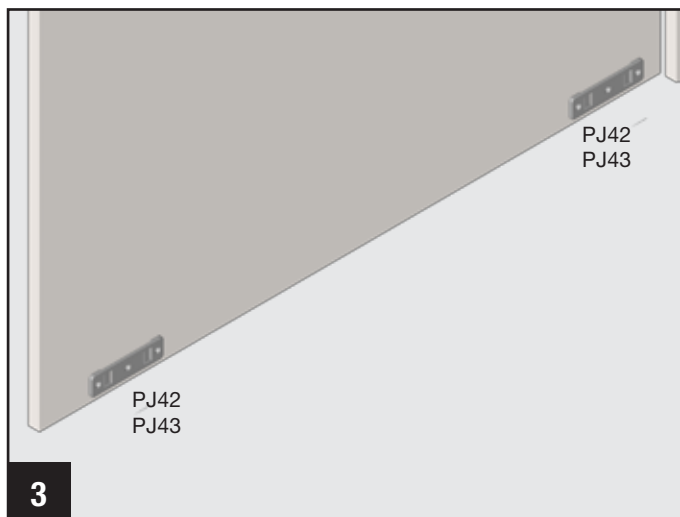
## BUILDING INSTRUCTIONS LOWER TRUCKS WITH CLIPS



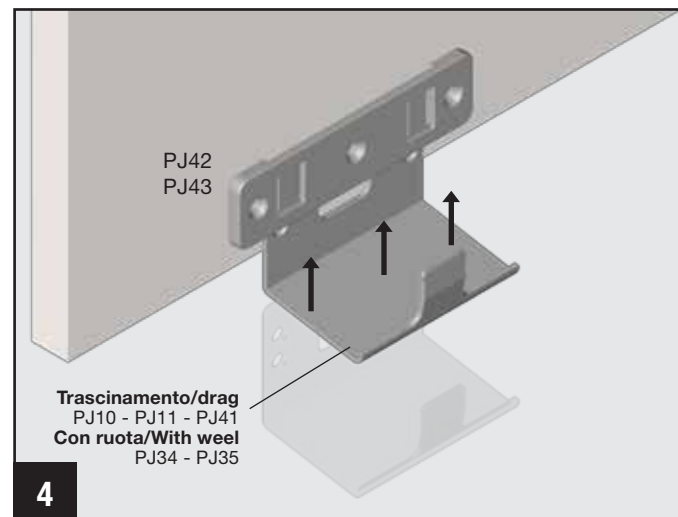
**1** Montare i carrelli superiori PJ13SX (o PJ50SX) a sinistra e PJ13DX (o PJ50DX) a nella parte superiore dell'anta di scorrimento esterno.  
 Mount the upper trucks PJ13SX (or PJ50SX) and PJ13DX (or PJ50DX) to the left and the right on the top of the external sliding door.



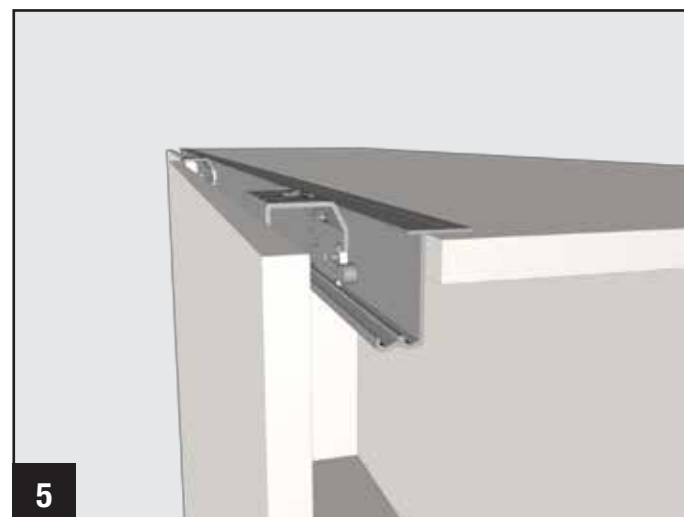
**2** Sull'anta di scorrimento interno montare i carrelli superiori PJ12SX a sinistra e PJ12DX a destra della parte superiore dell'anta.  
 On the internal door mount the PJ10 trucks on both left and right at the bottom of the door.



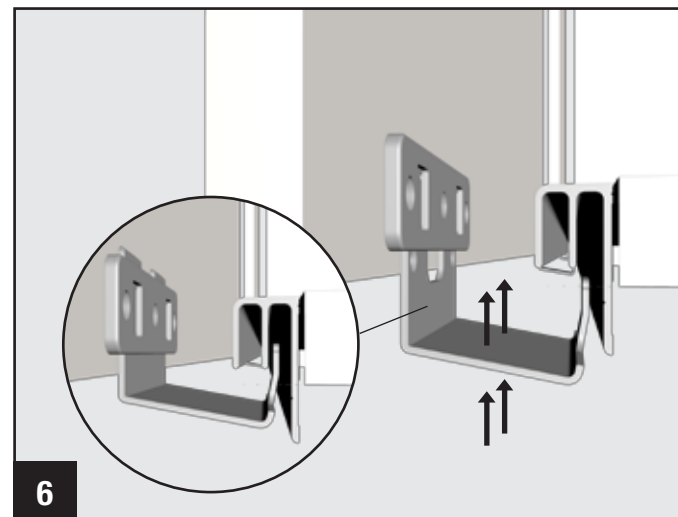
**3** Nella parte inferiore dell'anta montare le clip di fissaggio carrelli.  
 On the same door mount the PJ11 trucks on both left and right at the bottom of the external sliding door.



**4** In base alla soluzione trascinamento o con ruota, inserire nelle clip i carrelli PJ10 o PJ34 nell'anta interna e PJ11/PG41 o PJ35 nell'anta esterna, fino a sentire il primo scatto di bloccaggio dei due previsti.  
 Start to fix the doors to the cabinet from the bottom of the internal door, inserting the trucks to the outer rail of the PJ30 or PJ31 lower rail.



**5** Appoggiare il carrello superiore dell'anta interna alla guida esterna del binario superiore PJ20 o PJ21, come da figura.  
 Then place the upper trucks of the inner door the outer rail of the PJ20 or PJ21 upper rail, as shown in figure.

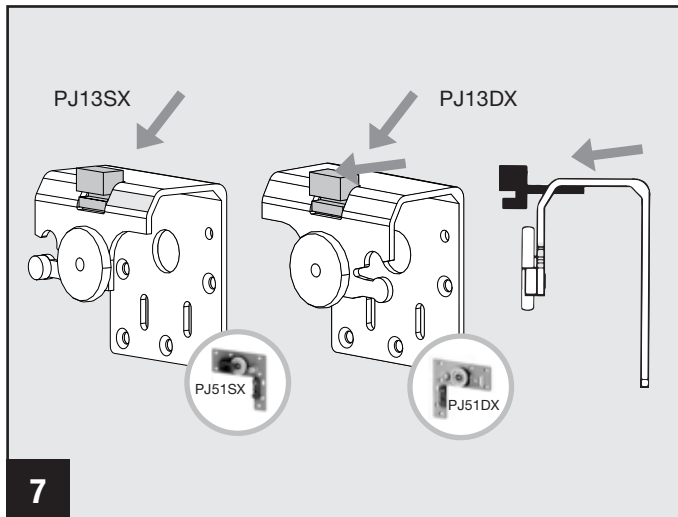


**6** Appoggiare la parte inferiore dell'anta e alzare i carrelli inferiori nelle clip, fino al secondo scatto disponibile, inserendo così il carrello nel binario.  
 Mount the external doors to the cabinet inserting the trucks to the inner rail of the PJ30 or PJ31 lower rail.

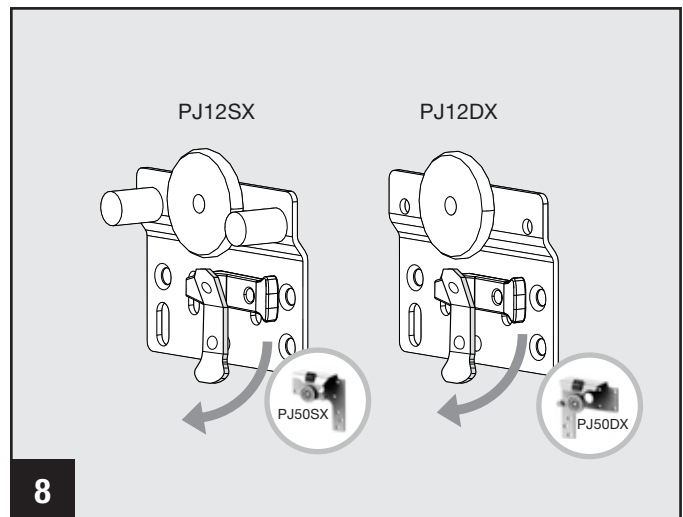


# ISTRUZIONI DI MONTAGGIO COMUNI A TUTTI GLI ELEMENTI

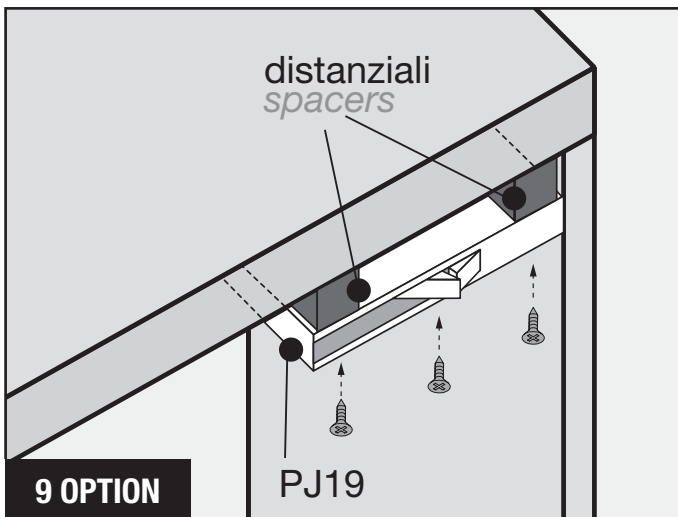
## BUILDING INSTRUCTIONS FOR COMMON ELEMENTS



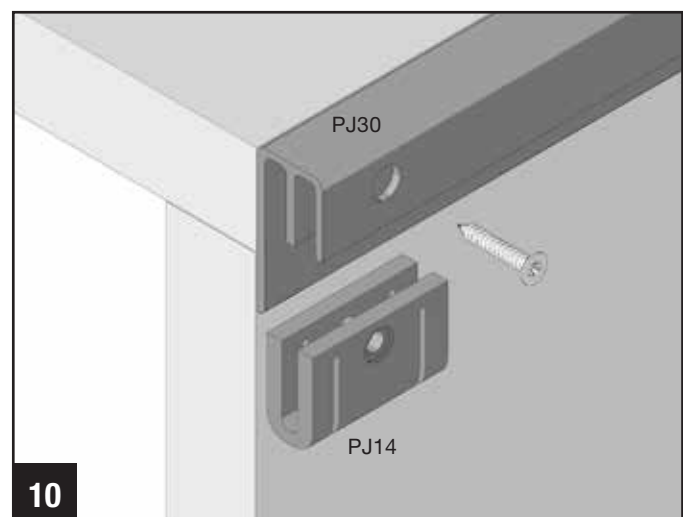
7  
Utilizzare la guida anti-scarroccamento dei carrelli superiori esterni PJ13SX/DX (o PJ50SX/DX), inserendola nell'apposita guida del binario superiore PJ20 o PJ21  
Use the anti-derailment guides of the PJ13SX/DX (or PJ50SX/DX) external upper trucks, inserting it into the PJ20 or PJ21 upper rail guide.



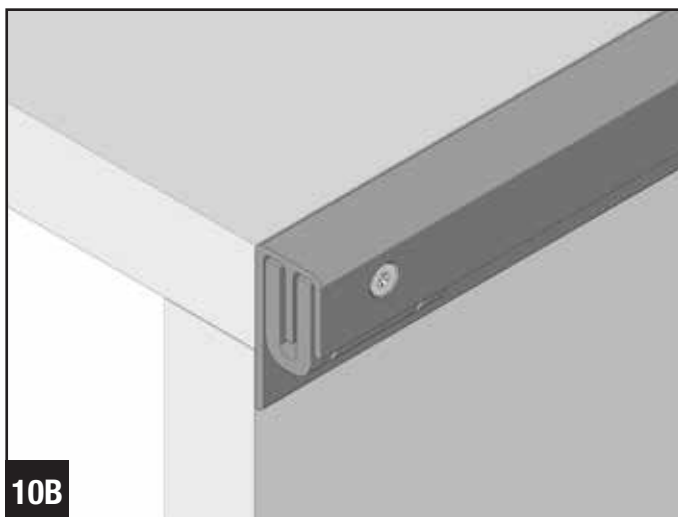
8  
Girare infine la staffa dei carrelli superiori interni PJ12SX/DX (o PJ51SX/DX) di 90° in senso antiorario con funzione anti-scarroccamento.  
Turning finally the PJ12SX/DX (or PJ51SX/DX) internal upper trucks anti-derailment brackets by 90 ° counterclockwise.



9 OPTION  
Fissare il decelerante PJ19 (option) sotto il cielo dell'armadio utilizzando gli appositi distanziali e l'attivatore sull'anta nella posizione fornita dall'Azienda.  
Fix the soft stopper PJ19 (optional) under the top of the cabinet using the provided spacer and the activator in the door location provided by the Company.



10  
Avvitare infine il fermo fisso PJ14 nel binario inferiore PJ30 come indicato da figura  
Fix the PJ14 stopper in the PJ30 lower rail as shown in picture



10B

# Hiipakka

- Since 1951 -

## Made in Finland

Huonekalumme valmistetaan Pohjanmaalla, Kurikan Jurvassa. Nykyaikaisessa, pitkälle koneellistetussa tuotannossa työskentelee 30 kalustealan ammattilaista. Periaatteemme on toimia luotettavasti ja kannattavasti. Kehittyminen ja muutos koetaan positiivisesti ja on jatkuvuuden perusehto.

Hiipakka-kalusteiden pääraaka-aine on E1-luokan MFC-kalustelevy (Melamine Faced Chipboard), joka on tarkoitettu käytettäväksi kuivissa sisätiloissa ja on VTT:n hyväksymää. Melamiinipinnoite voidaan pyyhkiä nihkeällä ja on erittäin valonkestävä, joten kaluste pitää hyvin värinsä.

Huonekalumme toimitetaan laatikoihin pakattuna, jotta kuormittaisimme mahdollisimman vähän logistiikkaa. Pakatessa tuoteosat tarkastetaan. Porauksiin jää jonkin verran puupurua ja suosittelemme kalusteen kokoamista pakkauspahvin päällä tai muuten suojatulla alustalla, jotta puru ja muu puupöly on helppo kerätä pois. Kotisi turvallisuuden vuoksi yli 50 cm korkea huonekalu tulee kiinnittää seinään mukana tulevalla nauhalla, joka estää kaatumisen. Koska kotien seinämateriaalit vaihtelevat, jää seinäkiinnitysruuvi/naula asiakkaan hankittavaksi.

Mikäli sinulla on kysyttävää tuotteesta, voit olla yhteydessä suoraan meihin. Kehitämme tuotteitamme jatkuvasti ja olemme kiitollisia kaikesta asiakaspalautteesta. Palaute tulee perille nopeasti kotisivujemme kautta [www.hiipakka.net](http://www.hiipakka.net)

*Den huvudsakliga råvaran i Hiipakkas möbler är MFC-möbelskivor (Melamine Faced Chipboard) av klass E1. Dessa är avsedda att användas i torra utrymmen inomhus och har godkänts av Finlands statliga forskningscentral VTT. Melaminytan kan torkas av med en fuktig trasa och tack vare sin höga ljusbeständighet behåller möbeln färgen väl.*

*Vi levererar våra möbler omonterade, nedpackade i lådor för att minska transportererna. Produktdelarna kontrolleras i samband med nedpackningen. Det finns alltid kvar lite sågspån i borrhålen och därför rekommenderar vi att du monterar möbeln på förpackningskartongen eller på ett annat skyddat underlag. Då blir det enkelt att städa bort spån och annat trädamm.*

*Kontakta oss om du har några frågor om en produkt. Vi utvecklar hela tiden våra produkter och är tacksamma för all feedback från våra kunder. Dina kommentarer når oss snabbt via [www.hiipakka.net](http://www.hiipakka.net).*

**Jos sinulla on ongelmia tai kysyttävää tuotteesta, älä epäröi kysyä meiltä!  
Om du har problem eller frågor om produkten, tveka inte att fråga oss!  
If you have problems or questions regarding the product, do not hesitate to ask us!**

[www.hiipakka.net](http://www.hiipakka.net)

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